Menoufiya University Faculty of Engineering, Shebin El-Kom Production Engineering Department Date of Exam: 3 / 6 / 2015 Academic year: 2014-2015



Subject: Test of Materials Code: PRE 505 Year : Post Graduate Level 500 Time Allowed : 3 hours Total Marks : 100 marks

#### Answer the following questions

#### (Question 1); (25 marks)

- A- Which of the two tests, tension or compression, requires a higher capacity testing machine than the other? Explain. (5 marks)
- B- A cable is made of four parallel strands of different materials, all behaving according to
  - the equation  $\sigma = K \varepsilon^n$ , where n = 0.3 The materials, strength coefficients, and cross sections are as follows: Material A: K = 450 MPa, Ao = 7 mm<sup>2</sup>; Material B: K = 600 MPa, Ao = 2.5 mm<sup>2</sup>;

Material C: K = 300 MPa, Ao = 3 mm<sup>2</sup>; Material D: K = 760 MPa, Ao = 2 mm<sup>2</sup>;

- (i) Calculate the maximum tensile load that this cable can withstand prior to necking.
- (ii) Explain how you would arrive at an answer if the *n* values of the three strands were different from each other (20 marks)

### (Question 2): (25 marks)

A- Which hardness tests and scales would you use for very thin strips of material, such as aluminum foil? Why? (5 marks)

- B- (i) Calculate the work done in expanding a 2 mm-thick spherical shell from a diameter (20 marks) of 100 mm to 140 mm, where the shell is made of a material for which  $\sigma = 200+50 \varepsilon^{0.5}$  MPa.
  - (ii) Does your answer depend on the particular yield criterion used? Explain

## (Question 3): (25 marks)

- A- Describe the difference between creep and stress-relaxation phenomena, giving two examples for each as they relate to engineering applications. (5 marks)
- B- During the production of a part, a metal with a yield strength of 110 MPa is subjected to a stress state  $\sigma_1, \sigma_2 = \sigma_1/3, \sigma_3 = 0$ . Sketch the Mohr's circle diagram for this stress state. Determine the stress  $\sigma_1$  necessary to cause yielding by the maximum shear stress and the von Mises criteria. (20 marks)

# (Question 4): (25 marks)

- A- Can a material have a negative Poisson's ratio? Explain. (5 marks)
- B- A metal is yielding plastically under the stress state shown in the accompanying figure.
- (a) Label the principal axes according to their proper numerical convention (1, 2, 3).
- (b) What is the yield stress using the Tresca criterion?
- (c) What if the von Mises criterion is used?
- (d) The stress state causes measured strains of  $\varepsilon 1 = 0.4$  and  $\varepsilon 2 = 0.2$ , with
  - $\varepsilon$ 3 not being measured. What is the value of  $\varepsilon$ 3?

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#### With our best wishes



(20 marks)